

Bluefin Top-Antiscratch

2960

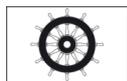
Water-based, transparent multicoat paint/varnish for furniture and interior finishing, for use in industry and trade

PRODUCT DESCRIPTION

General

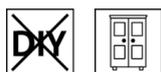
Water-based, highly durable 2C multicoat and spray-on paint/varnish for colourless and pigmented furniture paints/varnishes, with outstanding chemical resistance and good mechanical resistance, a high degree of surface hardness and excellent scratch resistance; good transparency, good stability on vertical surfaces and outstanding resistance to yellowing. Suitable for use as a multicoat paint/varnish on, for example, oak or spruce reclaimed wood for neutral accentuation of the wood grain.

Special properties and standards



- ÖNORM A 1605-12 (furniture surfaces)**
Confirmed by an external test certificate.
 Resistance to chemical reactions: 1-B1
 Response to abrasion: 2-D (≥ 50 U)
 Response to scratches: 4-D (≥ 1.0 N)
 Flame treatment: 5-B (hardly inflammable furniture surface)
- DIN 68861 (furniture surfaces)**
 Part 1: Response to chemical stress: 1 B
 Part 2: Response to Abrasion: 2 D (> 50 to ≤ 150 U)
 Part 4: Response to scratches: 4 D ($> 1,0$ to $\leq 1,5$ N)
- EN 13501-1 (fire behaviour)**
Confirmed by an external test certificate.
 In conjunction with flame-retardant laminated plywood – even veneered: B-s1, d0
- ÖNORM A 3800-1 (fire behaviour)**
 In conjunction with a flame-retardant substrate:
 flame-retardant, Q1, Tr 1
- SOLAS 74/88 Chapter II-2**
Confirmed by an external test certificate.
 Highly non-combustible coating material for sea-going vessels.
- French ordinance DEVL1104875A**
 Marking of construction coating products for their emission of volatile pollutants: A+

Application area



For the coating of furniture and interior finishing exposed to high levels of stress, such as hotel and school furnishings, kitchen and sanitary furniture (except worktops): application areas II - IV according to ÖNORM A 1610-12.

For "ring test"-resistant and therefore particularly scratch-resistant pigmented coating surfaces in furniture and interior finishing, especially tables, chairs, doors, etc.: Application area II – IV in accordance with ÖNORM A 1610-12.

2-0 IMC 2960 | 03/25 | replaces 1-1

ADLER-Werk Lackfabrik, A-6130 Schwaz

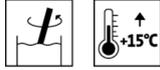
Fon: +43/5242/6922-190, Fax: +43/5242/6922-309, Mail: technical-support@adler-lacke.com

Our instructions are based on the current state of knowledge and are intended to advise the buyer/user to the best of our knowledge, but must be individually adapted to the areas of application and processing conditions. The buyer/user is responsible for deciding on the suitability and use of the supplied product, which is why we recommend that a sample be produced to check the suitability of the product. In all other respects, our General Terms and Conditions of Sale apply. All previous data sheets lose their validity with this edition. We reserve the right to make changes to container sizes, color shades and available gloss levels.

For hardly inflammable or flame-retardant coating systems.

PROCESSING

Processing instructions



- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- Bluefin Top-Antiscratch (2960) can slightly change the colour tone of surfaces painted with Bluefin Pigmocryl NG. Application quantity and intermediate drying time also influence the final colour shade. A possible intermediate sanding can noticeably change the final shade, which is why such a procedure is not recommended.
- When coating interior doors, it must be ensured that only sealing profiles compatible with acrylic paints are used.
- Various types of wood such as Oak, various exotic woods, etc. contain water-soluble substances, which become active when overcoating with water-based furniture coatings. To prevent discolouration or marks (these can be more or less pronounced depending on the origin of the wood), when coating **oak, larch** and other types of wood rich in active substances we therefore recommend priming them first with Aduro Primer (2523).
- For coating of ship fittings, the following quantity will be required: 2 x 100 g/m² (wet) Bluefin Top-Antiscratch (2960).
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.
- Please follow our **ARL 150 - Working guidelines for water-based furniture coatings**.

Blending ratio



10 Part(s) by weight Bluefin Top-Antiscratch (2960)
1 Part(s) by weight Aqua-Hardener 8451 (8451000210)

Aqua-Hardener 8451 (8451000210) must be carefully worked into the product by stirring before processing. We recommend waiting approx. 10 minutes before starting work.

Bluefin Top-Antiscratch (2960) can only be used with a hardener and in the mixing ratio specified. Deviations lead to film and adhesion problems.

Pot life



5 hour(s)

Increased temperatures reduce the pot life.

Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)	0,23 - 0,33		1,8 - 2,0
Spraying pressure (bar)	100 - 120	60 - 90	2 - 3
Vaporizer Air (bar)	-	1 - 2	-
Diluent	Water		
Diluent amount added (%)	-		0 - 5
Applied quantity per application (g/m ²)	80 - 120		

Total quantity applied (g/m²)	max. 450*
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*(Primer and topcoat)

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times
(at 23 °C and 50 % rel. humidity)

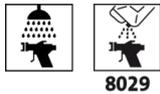


Recoatable	approx. 4 hour(s)
Manipulable and stackable	approx. 12 hour(s)

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

The figures given above are reference values. Drying depends on the substrate, layer thickness, temperature, air exchange, relative humidity, stacking pressure and stacking conditions.

Cleaning the working equipment



With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

SUBSTRATE

Type of substrate

Hard and softwood (solid wood-, veneer-, (coated) chipboard-, wood fibre boards)

Substrate property

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

Substrate preparation

Hardwoods: Wood sanding Grit size 150 – 180

Softwoods: Wood sanding Grit size 100 – 150

COATING SYSTEM

Primer coat

Colourless: 1 x water-based furniture paints/varnishes such as Bluefin Top-Antiscratch (2960) or Bluefin Resist (2963)

Pigmented: 1 x water-based furniture paints/varnishes such as Bluefin Pigmocryl NG in a range of qualities.

Intermediate sanding



Bluefin Top-Antiscratch (2960) or other transparent water-based furniture varnishes: Sanding Grit size 280 – 320

Avoid sanding straight through!

Surfaces coated with Bluefin Pigmocryl NG (various qualities) are to be recoated with Bluefin Top-Antiscratch (2960) after a drying time of at least 12 hours at room temperature and for a maximum of 3 days without intermediate sanding.

Topcoat

1 x Bluefin Top-Antiscratch (2960)

MAINTENANCE AND RENOVATION

Cleaning and Maintenance

Cleaning with Clean-Möbelreiniger (7202) and care with Clean-Möbelpflege Plus (7222).

ORDERING INFORMATION

Size of trading unit

4 kg, 20 kg

Colour shades / Glosslevels

Bluefin Top-Antiscratch G05 (2960000105)
 Bluefin Top-Antiscratch G10 (2960000110)
 Bluefin Top-Antiscratch G30 (2960000130)
 Bluefin Top-Antiscratch G50 (2960000150)
 Bluefin Top-Antiscratch G70 (2960000170)

Supplementary products

Aduro Primer (2523)
 Aqua-Cleaner 8029 (8029)
 Aqua-Hardener 8451 (8451)
 Bluefin Resist (2963)
 Clean-Möbelpflege Plus (7222)
 Clean-Möbelreiniger (7202)
 Bluefin Pigmocryl NG (various qualities)

Please refer to the corresponding technical data sheets of the products.

FURTHER DETAILS

Durability / storage



Min. 1 year(s) in the original sealed containers.
 Cool, but frost-free.

Technical specifications

Delivery viscosity: 90 – 110 seconds according to DIN 53211
 (4 mm measuring cup, 20 °C)

Safety information



The product is only suitable for the industrial and professional use.

The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.